

Receiving Report

Date: 13-01-28
 Supplier: ThyssenKrupp

Batch No: 124412
 Dart P/O: 18894

Packing Slip: Yes ☐ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☐ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection: 16 N/A ☒
 Work Order: 131028 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
m7075T6	Bl. 750x04.500	12.04	0		12.04	
7075-T6	Bar 1.500x8.500"	8.00	0		8.00	
7075-T6	Bar 6.000x6.000"	8.00	0		8.00	

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 13-01-28
 Date
 Received/Costing SP
 Initial

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO18894 Receipt Dates from 1/28/2013 to 1/28/2013

All Item ID/GL/WOs All

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Receiv Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO18894	1		M7075T6B3.000X7.5 f 00		1/30/2013	1/28/2013	24.0800	\$66.37	0.0000	0	\$1,598.11
CAD	No		7075-T6 BAR 3.000' f X 7.500"		24.0833	DES102		\$1,598.11	0.0000	0	
			124412								
Total Received Quantity:										24.0800	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,598.11	
Total Balance Due Quantity:										0.0033	

B I L L O F L A D I N G

No: PEC 804810

Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 25Jan13 at 8:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-529599- 1 Your PO # 18894
Part # QQ-A-250/12
ALUMINUM PLATE 7075-T651
3.00" THICK X 7.5000" X 144.5000"

Rel #

Heat Number
302011

Tag No
144358

Quantity PCS
15.05 SFT 2

Wt LBS
667

TOTAL: Tags PCS
1 2

LBS
667

Heat Number 302011 *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BDL G.W. 741 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 804810

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 25Jan13 at 8:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651
3.00" THICK X 7.5000" X 144.5000"
PART NO. QQ-A-250/12

PO/Rel 18894

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-804810-001

25Jan13

Signed by: _____ Pg 1/2



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC



THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6



THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

PECKOVERS C85101 4075 INCLUSION SERIAL#: 20120913C85101 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM		Constellium ORDER NO.	
PEC-240255		176-201113	
ALLOY	CLAD.	TEMPER	GUAGE
7075	00	T651	3.00000
ITEM ORDERED	TOOLING PLT-DIST/GE SPEC PLATE, SAWED MILL		
CUSTOMER SPECIFICATION			
AMS-QQ-A-250/12			
PART NUMBER	BA NUMBER	DATE SHIPPED	
	C85100	09/14/12	
WEIGHT SHIPPED	NO. OF PIECES	GOVT. CONTRACT NO.	
4,320	2		

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal
shipped under this order has been inspected and found in
conformance with the requirements of the applicable
specifications as indicated herein. Any warranty is limited
to that shown on Constellium Rolled Products' standard
General Terms and Conditions of Sales. Test reports are
on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS											
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.										
302011	LT	2	***** T651 82.2	83.1	72.5	73.0	***** 13.0	13.5												
All material contained in lot 302011 was cast and manufactured in the USA.																				

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																				

ASTM B209-10, AMS 4045K																				
S31128																				
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.			
	SEE ACTUAL CHEMICAL COMPOSITION																			
ALUMINUM REMAINDER																				

P-860-155D (06/11)

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651
3.00" THICK X 7.5000" X 144.5000"
PART NO. QQ-A-250/12

PO/Rel 18894

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-804810-001

25Jan13

Signed by: _____

Pg 2/2



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC



THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6



THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

PECKOVERS C85101 4075 INCLUSION SERIAL#: 20120913C85101 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM PEC-240255				Constellium ORDER NO. 176-201113		CERTIFICATION	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 3.00000	WIDTH 48.500	LENGTH 144.500	<p>*Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager</p>	
ITEM ORDERED TOOLING PLT-DIST/GE SPEC PLATE, SAWED MILL							
CUSTOMER SPECIFICATION AMS-QQ-A-250/12							
PART NUMBER		B/L NUMBER C85100		DATE SHIPPED 09/14/12			
WEIGHT SHIPPED 4,320		NO. OF PIECES 2		GOVT. CONTRACT NO.			

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS												
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.											
302011	C		ACTUAL CHEMICAL COMPOSITION																		
			SI= 0.06	FE= 0.12	CU= 1.52	MN= 0.03	MG= 2.61														
			CR= 0.19	ZN= 5.59	TI= 0.04	ZR= 0.00															
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																		
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.		
		SEE ACTUAL CHEMICAL COMPOSITION																			
		ALUMINUM REMAINDER																			

P-860-155D (06/11)



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18894**

Purchase Order Date 1/22/13

PO Print Date 1/22/13

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
1/23/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B3.000X7.500	7075-T6 BAR 3.000" X 7.500"	1/30/13 Yes	24.08 f	Yours ppd	\$66.0299	\$1,590.22
		Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE					
2	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	1/30/13 Yes	12.04 f	Yours ppd	\$58.5548	\$705.00
		Special Inst: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE					

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 1

Change Date: 1/22/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18894**

Purchase Order Date 1/22/13

PO Print Date 1/22/13

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M7075T6B1.500X8.500	7075-T6 BAR 1.500" X 8.500"	1/30/13	8.00	Yours ppd	\$93.5312	\$748.25
---	---------------------	-----------------------------	---------	------	-----------	-----------	----------

Yes

f

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

4	M7075T6B6.000X6.000	7075-T6 BAR 6.000" X 6.000"	1/30/13	8.00	Yours ppd	\$229.3750	\$1,835.00
---	---------------------	-----------------------------	---------	------	-----------	------------	------------

Yes

f

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

PO Total:

\$4,878.47

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 1/22/13

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required **YES** NO